



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	852	8311A 4	CYLINDER BLOCK/CRANKCASE	1	
1	852	8310A 4	CYLINDER BLOCK/CRANKCASE	1	
2	1161	7616A 2	END CAP ASSEMBLY	1	
3	26	41953	OIL SEAL, END CAP	1	
4	25	47254	"O" RING	1	13,2
5	15	73644A 1	SHIM, END CAP (.006-10)	AR	12
6	10	73169	SCREW, END CAP (1")	4	
7	1148	5410A 1	END CAP ASSEMBLY, LOWER	1	
8	26	41953	OIL SEAL, END CAP	2	
9	25	32546	"O" RING, END CAP	1	13,2
10	15	20085A 1	SHIM, END CAP (.005-10)	AR	12
11	10	69034	SCREW, END CAP (1")	3	
12		71808	COVER, WATER JACKET	1	
13	27	72142 1	GASKET, WATER JACKET COVER	1	13,2
14	10	53167	SCREW, WATER JACKET COVER	23	
15	12	70132	WASHER, WATER JACKET COVER	23	
16	27	85495 2	GASKET, CYLINDER BLOCK TO E	1	13,2
17		75778T	BAFFLE PLATE, EXHAUST MANIF	1	
18	27	85497 2	GASKET	1	BAFFLE PLATE TO EXHAUST M 13,2
19		99896A 1	COVER, EXHAUST MANIFOLD	1	
20	10	53576	SCREW, MANIFOLD COVER	24	
21	1023	8368A 1	COVER, CYLINDER BLOCK	1	
22	27	98185 2	GASKET, CYLINDER BLOCK COV	1	13,2
23	10	69100	SCREW, COVER (1")	16	
24		46933A 3	GROUND STRAP ASSEMBLY	2	CYLINDER BLOCK COVER
25	10	62568	SCREW, GROUND STRAP (3/8")	2	
26	87	96829A 1	TEMPERATURE SWITCH ASSEM	1	
27		37440	BRACKET, MOUNT SUPPORT	1	
28	10	35386	SCREW, BRACKET TO CYLINDER	1	
29		87872	COVER, TRANSFER PORT	3	
30	27	85653 1	GASKET, TRANSFER PORT COVI	1	13,2
31	10	28636	SCREW, TRANSFER PORT COVE	24	